

Abstract

The invention relates to the use of Fused  
Deposition Modeling to construct three-dimensional (3D)  
bioresorbable scaffolds from bioresorbable polymers  
5 such as polycaprolactone (PCL), or from composites of  
bioresorbable polymers and ceramics, such as  
polycaprolactone/hydroxyapatite (PCL/HA).  
Incorporation of a bioresorbable ceramic to produce a  
hybrid/composite material support provides the desired  
10 degradation and resorption kinetics. Such a composite  
material improves the biocompatibility and hard tissue  
integration and allows for increased initial flash  
spread of serum proteins. The basic resorption  
products of the composite also avoids the formation of  
15 an unfavorable environment for hard tissue cells due to  
a decreased pH. The scaffolds have applications in  
tissue engineering, e.g., in tissue engineering bone  
and cartilage.

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